

SAFETY DATA SHEET

ALKLEEN 321



Section 1. Identification

GHS product identifier : ALKLEEN 321
Product code : F15321-PD
SDS # : F15321.02
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Alkaline Cleaner, Antirust compositions.

Supplier/Manufacturer : DuBois Chemicals, Inc.
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Cincinnati, Ohio 45241
Phone: 1-800-438-2647
DuBois Chemicals Canada, Inc.
1 First Canadian Place
100 King Street West, Suite 1600
Toronto, Ontario, M5X 1G5 Canada
Phone: 1-866-861-3603

Emergency telephone number : 1-866-923-4919 (US and Canada)
01-651-523-0314 (Int'l and Mexico)

Section 2. Hazards identification

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms :



Signal word : Warning
Hazard statements : Causes serious eye irritation.
Causes skin irritation.
May cause an allergic skin reaction.

Precautionary statements

Prevention : Wear eye/face protection. Wear protective gloves. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response : IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
2,2',2''-nitrioltriethanol	10 - 20	102-71-6
Boric acid (H ₃ BO ₃), reaction products with ethanolamine and triethanolamine	5 - 10	68512-53-8
Fatty acid amine compounds	5 - 10	Proprietary
potassium octanoate	1 - 5	764-71-6
tetrasodium ethylene diamine tetraacetate	1 - 5	64-02-8
potassium hydroxide	1 - 5	1310-58-3
2,2',2''-(hexahydro-1,3,5-triazine-1,3,5-triyl)triethanol	0.1 - 1	4719-04-4
dihydro-3-(octenyl)furan-2,5-dione	1 - 5	26680-54-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Section 4. First aid measures

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.
- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	CAS #	ACGIH	OSHA	Mexico
2,2',2''-nitrioltriethanol potassium hydroxide	102-71-6 1310-58-3	TWA: 5 mg/m ³ 8 hours. C: 2 mg/m ³		

- Engineering measures** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Personal protection**
- Respiratory** : If a risk assessment indicates this is necessary, use a properly fitted, air-purifying or airfed respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hands** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eyes** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommended: splash goggles
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Personal protective equipment (Pictograms)



Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Not available.
Odor	: Not available.
Odor threshold	: Not available.
pH	: Not available.
Melting point	: Not available.
Boiling point	: Not available.
Flash point	: Closed cup: >93.3°C (>199.9°F)
Burning time	: Not applicable.
Burning rate	: Not applicable.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.07
Solubility	: Easily soluble in the following materials: cold water and hot water.
Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Elemental Phosphorus	: 0 %
VOC content	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: Extremely reactive or incompatible with the following materials: oxidizing materials and reducing materials.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Storage	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 11. Toxicological information

Information on toxicological effects

Carcinogenicity

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
2,2',2''-nitrioltriethanol	-	3	-	-	-	-

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	9143.9 mg/kg

Section 12. Ecological information

Ecotoxicity : Not available.

Aquatic ecotoxicity

Not available.

Section 13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

IATA/IMDG/DOT/TDG: Please refer to the Bill of Lading/receiving documents for up to date shipping information.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 12(b) one-time export**: No products were found.
TSCA 12(b) annual export notification: No products were found.
United States inventory (TSCA 8b): Not determined.
Clean Water Act (CWA) 311: potassium hydroxide
CERCLA: Hazardous substances.: potassium hydroxide: 1000 lbs. (454 kg);

EPA Registration Number : Not available.

Clean Air Act Section 112 : Not listed

(b) Hazardous Air Pollutants (HAPs)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard
 Delayed (chronic) health hazard

State regulations

Massachusetts : The following components are listed: TRIETHANOLAMINE; POTASSIUM HYDROXIDE

New York : The following components are listed: Potassium hydroxide

New Jersey : The following components are listed: TRIETHANOLAMINE; ETHANOL, 2,2',2"-NITRILOTRIS-; POTASSIUM HYDROXIDE; CAUSTIC POTASH

Pennsylvania : The following components are listed: ETHANOL, 2,2',2"-NITRILOTRIS-; POTASSIUM HYDROXIDE (K(OH))

California Prop. 65

WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Section 15. Regulatory information

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
methanol	No.	Yes.	No.	23000 µg/day (ingestion) 47000 µg/day (inhalation)

Canada

Canadian lists

- Canadian NPRI : None of the components are listed.
 Canada inventory : At least one component is not listed in DSL but all such components are listed in NDSL.
 Canadian PCP/DIN Number : Not available.

International regulations

- International lists : **Australia inventory (AICS)**: Not determined.
China inventory (IECSC): Not determined.
Japan inventory: Not determined.
Korea inventory: Not determined.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): Not determined.
Philippines inventory (PICCS): Not determined.
Taiwan inventory (CSNN): Not determined.

- Chemical Weapons : Listed
 Convention List Schedule III Chemicals

Section 16. Other information

History

- Date of printing : 9/8/2016.
 Date of issue/Date of revision : 9/8/2016.
 Date of previous issue : No previous validation.
 Version : 1

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.